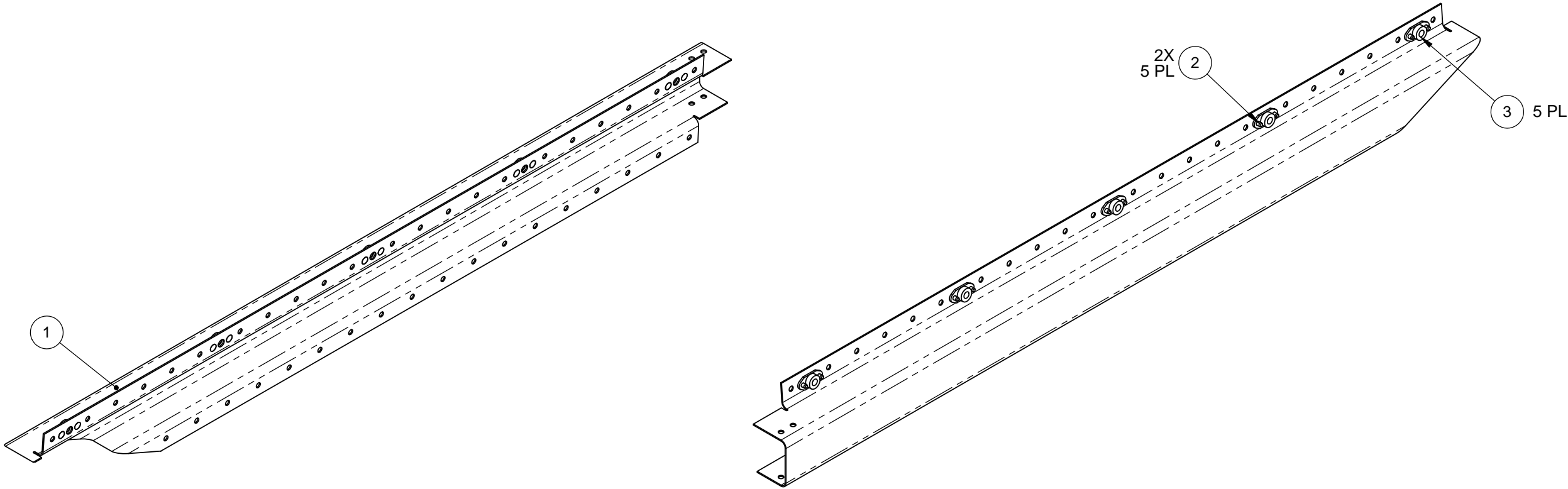


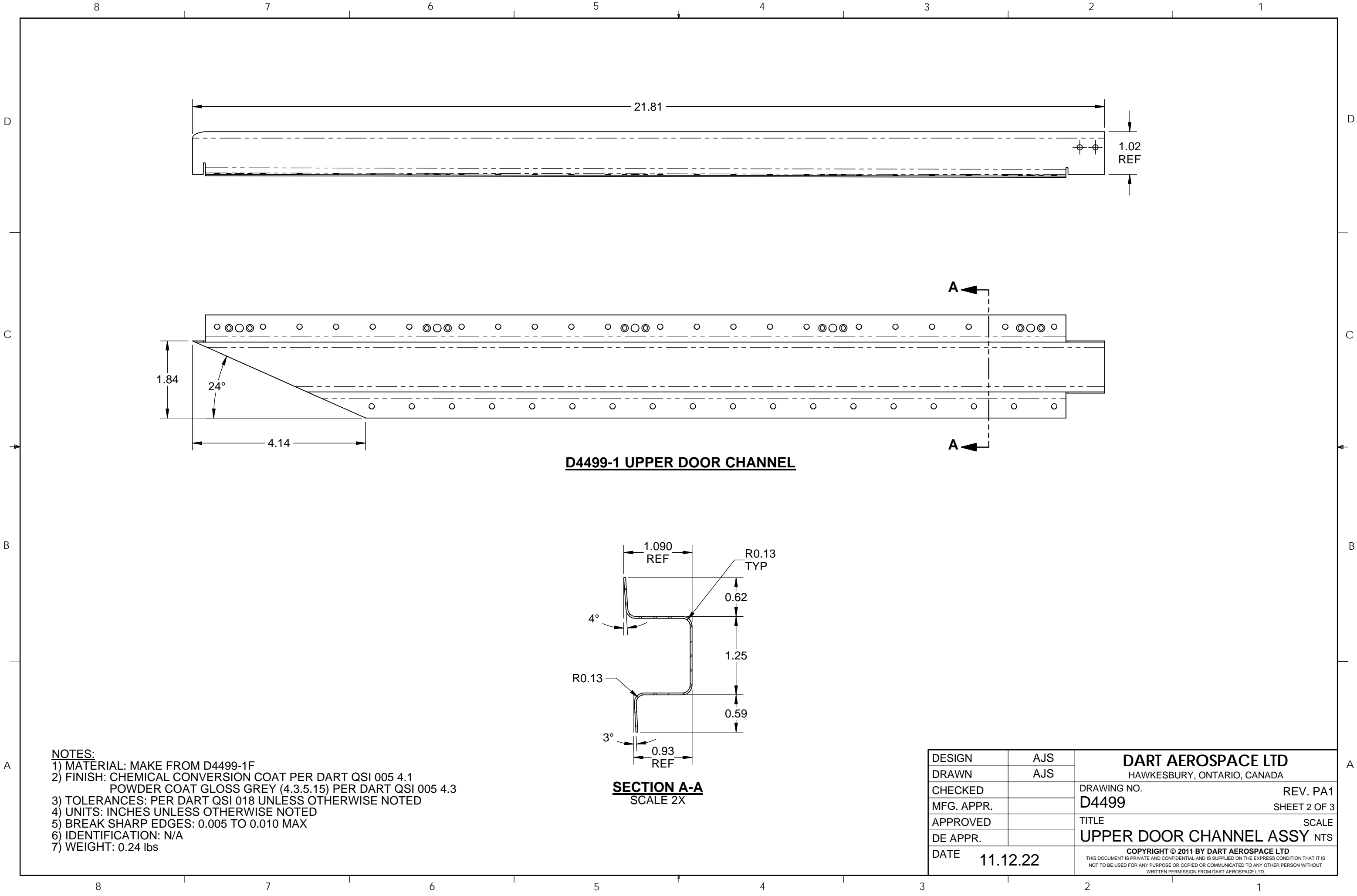
ITEM	QTY -041	P/N	DESCRIPTION
	X	D4499-041	UPPRT DOOR CHANNEL ASSY
1	1	D4499-1	UPPER DOOR CHANNEL
2	10	MS20426AD3-3	RIVET, CSK
3	5	MS21069L3	ANCHOR NUT

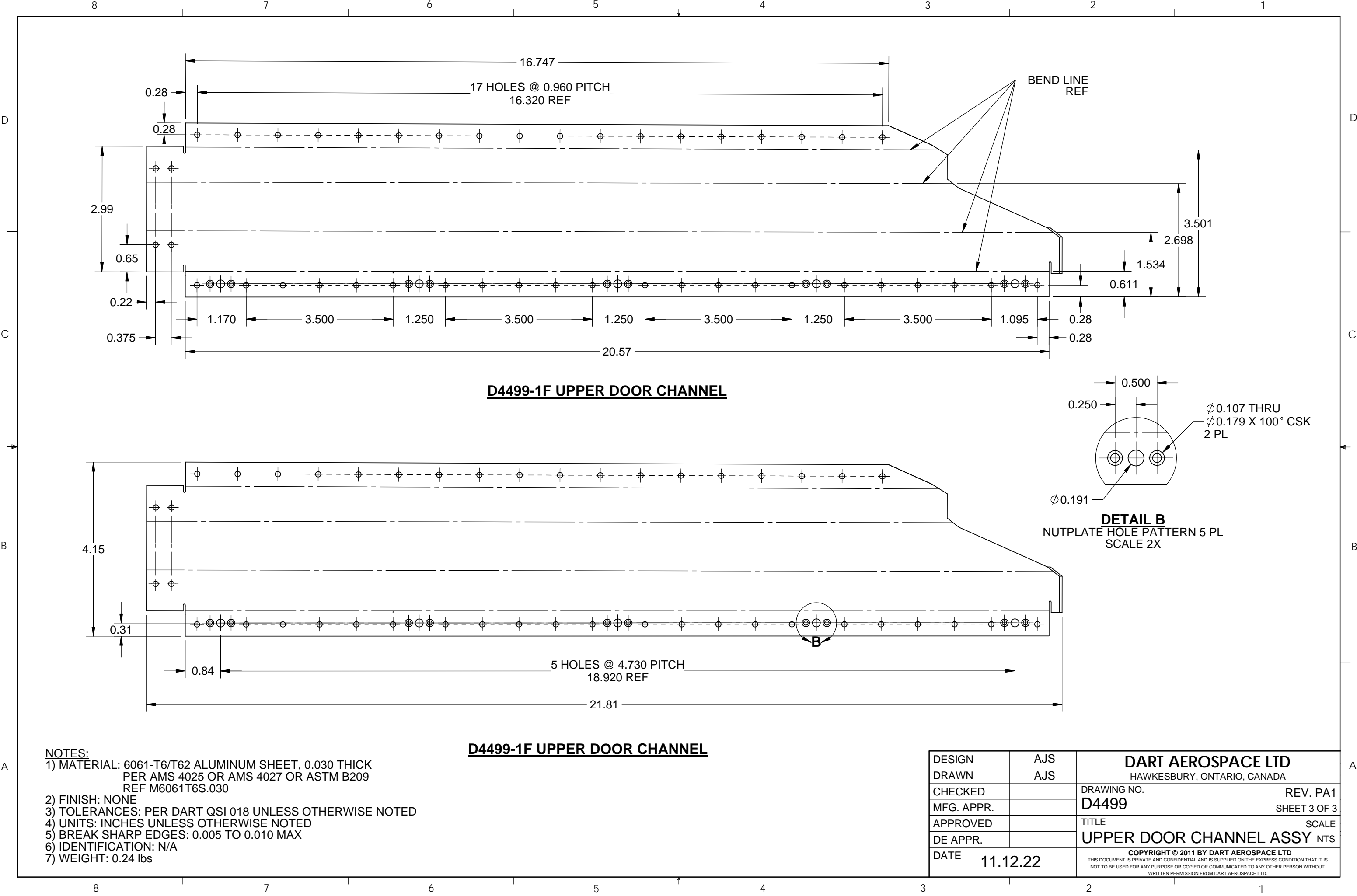


**D4499-041 UPPER DOOR CHANNEL ASSY**

NOTES:  
1) MATERIAL: N/A  
2) FINISH: N/A  
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
4) UNITS: INCHES UNLESS OTHERWISE NOTED  
5) BREAK SHARP EDGES: N/A  
6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4499-041" USING FINE POINT PERMANENT INK MARKER  
7) WEIGHT: 0.24 lbs

PA1	PRELIMINARY	AJS	11.12.22
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		DRAWING NO.	REV. PA1
MFG. APPR.		D4499	SHEET 1 OF 3
APPROVED		TITLE	SCALE
DE APPR.		UPPER DOOR CHANNEL ASSY	NTS
DATE	11.12.22	COPYRIGHT © 2011 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	





**D4499-1F UPPER DOOR CHANNEL**

**DETAIL B**  
NUTPLATE HOLE PATTERN 5 PL  
SCALE 2X

**D4499-1F UPPER DOOR CHANNEL**

- NOTES:
- 1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET, 0.030 THICK  
PER AMS 4025 OR AMS 4027 OR ASTM B209  
REF M6061T6S.030
  - 2) FINISH: NONE
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: N/A
  - 7) WEIGHT: 0.24 lbs

DESIGN	AJS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		DRAWING NO. <b>D4499</b>	REV. PA1 SHEET 3 OF 3
MFG. APPR.		TITLE <b>UPPER DOOR CHANNEL ASSY</b> NTS	
APPROVED			
DE APPR.		COPYRIGHT © 2011 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	
DATE	11.12.22		